NOTES:
1. MATERIAL: BAR 17-4PH/18-8PH, #2.312 x 8.210 LG.
2. HEAT TREAT: COMMERCIAL HT
3. SURFACE TREATMENT: XYLON COAT (OD. ONLY) OR EDC.
4. 1.250-16UN-28
60° V-THREAD
INTERNAL CLASS 2B
MINOR DIA = 1.182/1.196
5. WEIGHT: 3.49 LBS.

DETAIL 1-C-7
REF. 1-C-8

PICTORIAL 1-D-6
ERS CORE
N.T.S.

DETAIL 1-D-2
REF. 1-C-4

DETAIL 1-D-4
REF. 1-C-6

SECTION 1-B-4
REF. 1-C-7

END VIEW 1-B-7
ERS CORE

2X DRILL #7 (.2001) THRU TO BORE
TAP 1/4-20UNC-2B
THRU TO BORE
3/4" APART

3X #10-32UNF-2B IS NOT IMPORTANT

"V" GROOVE TO ALIGN WITH ONE (1)
#10-32UNF-2B TAPPED HOLE.

"V" GROOVE TO CONTINUE DOWN THIS FACE TO BORE

3X DRILL #.21 (.0159) x 0.287 DP
BOTTOM TAP #.10-32UNC-2B
x 0.287 DP, SEE DETAIL 1-D-2
EQ SP. 120° APART