NOTES:
1. MATERIAL: BAR, 17-4PH/10-3FH, #1.250 x 1.187 LG.
2. HEAT TREAT: COMMERCIAL HT
3. SURFACE TREATMENT: Xylan Coating OR EQ.
4. THREAD: TAPERED TAPPED SMOOTHLY AT BOTH ENDS.
5. WEIGHT: 0.74 LB.

1.250-6 STUB ACME THREAD
EXTERNAL

MAJOR DIAMETER, MAX. = 1.250
MAJOR DIAMETER, MIN. = 1.242
PITCH DIAMETER, MAX. = 1.191
PITCH DIAMETER, MIN. = 1.180
MINOR DIAMETER, MAX. = 1.130
MINOR DIAMETER, MIN. = 1.120
BASE THREAD HEIGHT = 0.050
BASE WIDTH OF CREST = 0.068
THEAD PITCH = 0.167
WIRE DIAMETER = 0.092
OVERWIRE DIAMETER MAX. = 1.328
OVERWIRE DIAMETER MIN. = 1.318

END VIEW 1-C-6
JACK SCREW

SECTION 1-C-1
REF 1-B-1

PICTORIAL 1-C-2
JACK SCREW

Integrated Ocean Drilling Program
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