NOTES:
1. MATERIAL: 316 OR 321 STAINLESS STEEL
2. HEAT TREAT: NONE
3. SURFACE TREATMENT: NONE
4. 1.225-20-2A
   60° V-THREAD
   EXTERNAL CLASS 2A
   RASORS OIL = 1.225/1.142
   MATE PART IS FEMALE LOCKING SLEEVE, ER8-023.
   ENSURE THAT MATE THREADS MAKE UP SMOOTHLY
   USING MATE PART AS "THREAD GUIDE".
5. WEIGHT: 0.18 LBS.

6. AFTER MACHINING, THOROUGHLY DEGREASE, MASK THREADS
   AND SAND BLAST ALL SURFACES. EXCEPT THREADS. TO ACHIEVE
   ROUGH FINISH FOR EPOXY BONDING. SEAL FINISHED PART IN
   PLASTIC OR ZIP LOCK BAG TO AVOID OIL OR GREASE
   CONTAMINATION DURING HANDLING AND DELIVERY.

END VIEW 1-C-7
MALE LOCKING SLEEVE

SECTION 1-C-3
REF. 1-C-7

Integrated Ocean Drilling Program
TEXAS A&M UNIVERSITY
COLLEGE STATION, TX 77845

MATE LOCKING SLEEVE

THAT BORE TO BE PHONOGRAPH FINISH

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