NOTES:
CLEAN-UP BOTTOM OF LOWER BULHEAD, REMOVE ALL环氧, REMOVE SCREW AND SMALL BULHEAD
CONNECTOR (MAY BE DESTROYED). SURFACE FINISH
32 RMS, OR TO REMOVE 0.002/0.003 INCHES OF
SURFACE TO ACHIEVE CLEAN FINISH.

SECTION 1-C-7
MODIFICATION TO EXISTING PRESSURE CASE
REF. DWG. ERS-022 FOR DIMENSIONS
NOT SHOWN

VIEW 1-C-3

SECTION 1-A-7
REF. 1-C-5

SECTION 1-A-5
PRESSURE CASE - ADAPTER ASSEMBLY
REF. SHT. 2 FOR ADAPTER DETAILS

4X #10-24 UNC-2A x 3/4" LD.
W/ SS LOCK WASHER
HK. CAP SCREW
MACMASTER #5408A1-44

P-CASE BULHEAD
ADAPTER PLATE
P/N ERS-024
REF. SHT. 2
FOR DETAILS

APPLY BAKELITE TO THIS
SURFACE AT FINAL ASSEMBLY

MODIFIED P-CASE

2-124 O-RING
STD. BUNA-N
SHORE A-70