**DETAIL 2-C-7**
REF: 1-B-1

2.896 STUB ADVE

**EXTERNAL**

- MAJOR DIAMETER, MAX. = 2.890
- MAJOR DIAMETER, MIN. = 2.882
- MINOR DIAMETER, MAX. = 2.826
- MINOR DIAMETER, MIN. = 2.816
- BASE THREAD HEIGHT = 0.050
- BASE WIDTH OF CREST = 0.067
- THREAD Width = 0.167

**SECTION 2-C-4**
REF: 1-A-6

**VIEW 2-C-2**
REF: 2-C-3

**VIEW 2-B-4**
REF: 1-A-1

DRILL #1/8 (0.125) THRU
CROWN #0.250 TO DEPTH SHOWN
N.S. & P.S.

2X DRILL #3 (0.213) THRU
TAP 1/4-28 UNF-2B THRU

2X SPOTFACE #1/2
FINISH TO BE 12°